

Micromechanics of thermoplastic elastomers with random microstructures^[1]

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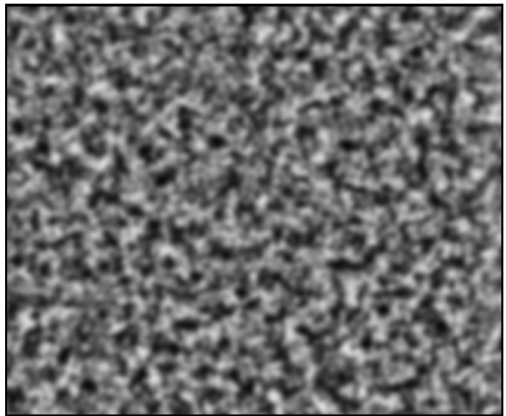
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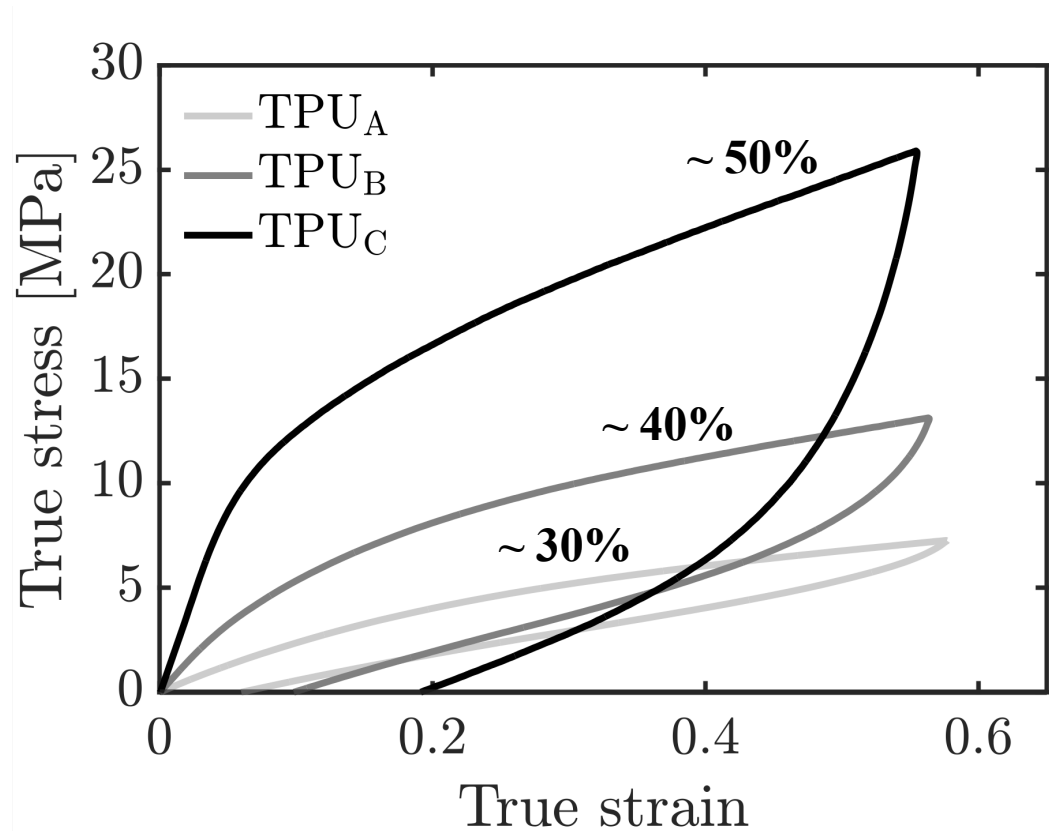
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Thermoplastic polyurethanes (TPU)

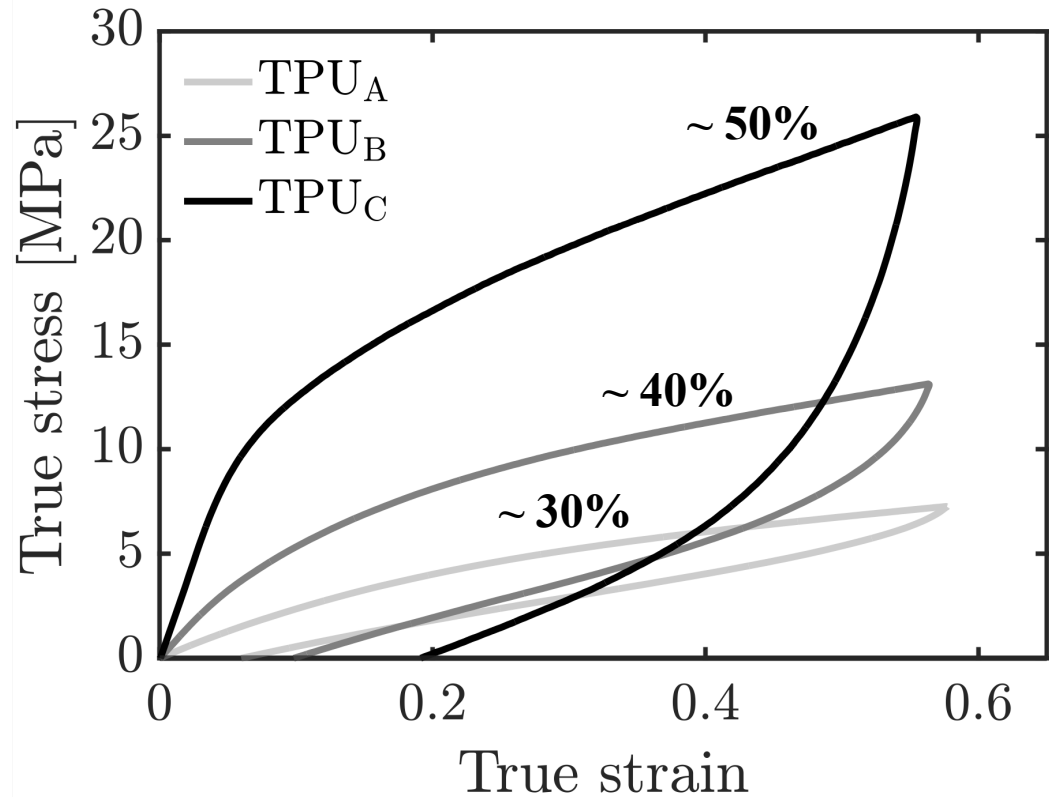
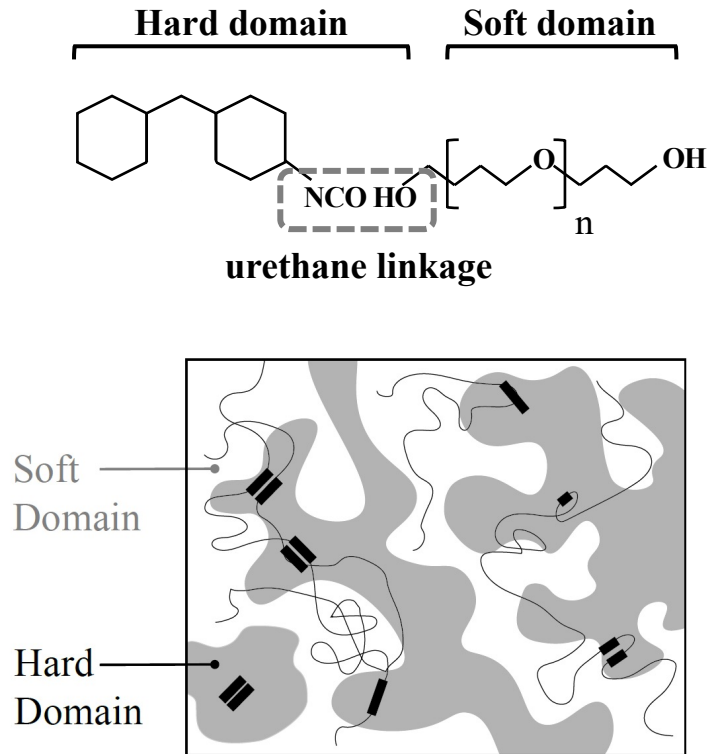


TEM
image^[2]



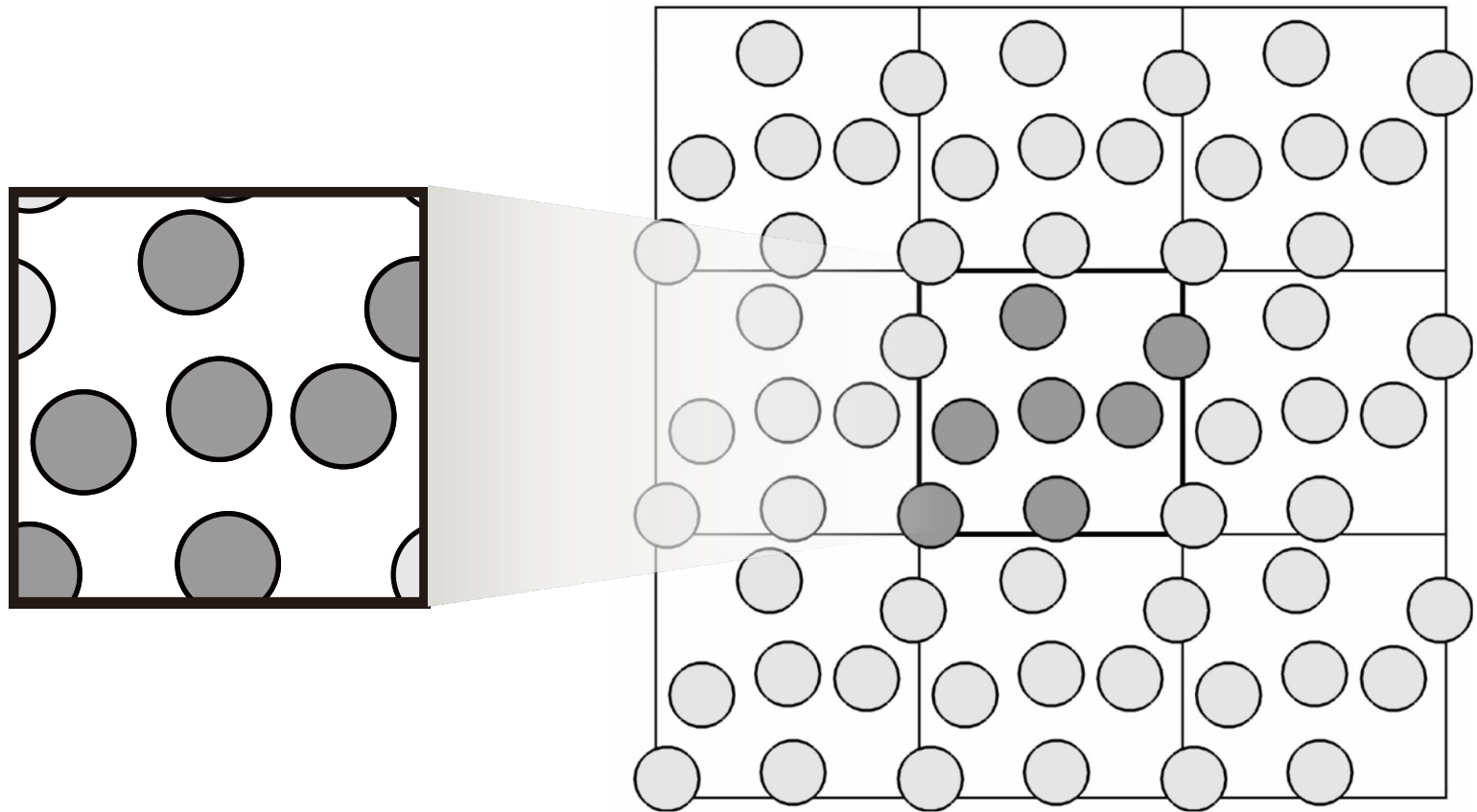
- Block copolymeric materials composed of hard and soft domains^[3-5]
- Macro- and micromechanics of “large strain” behavior of thermoplastic polyurethanes (TPU)^[1,2]

Thermoplastic polyurethanes (TPU)



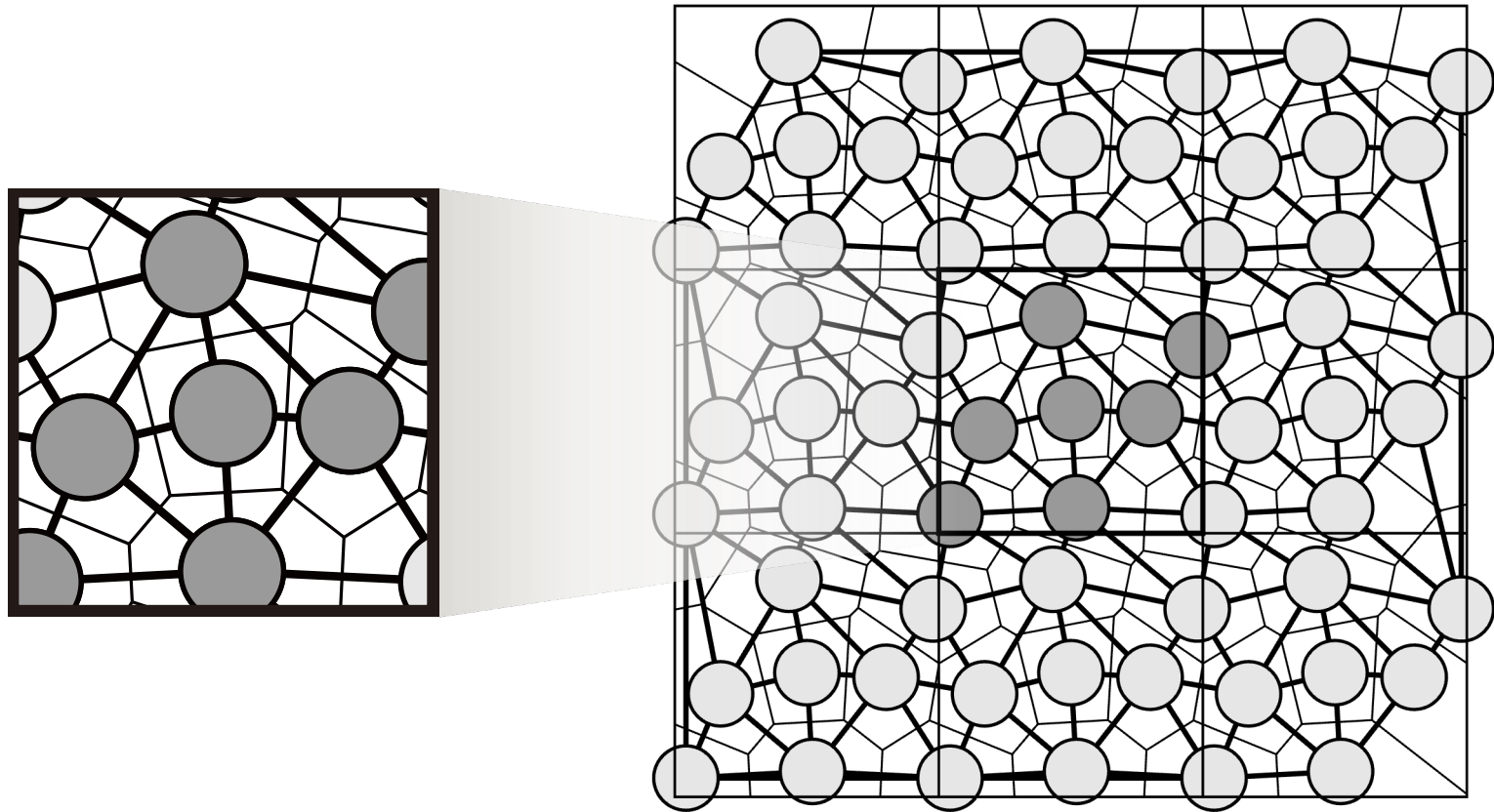
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Construct “Random” microstructures



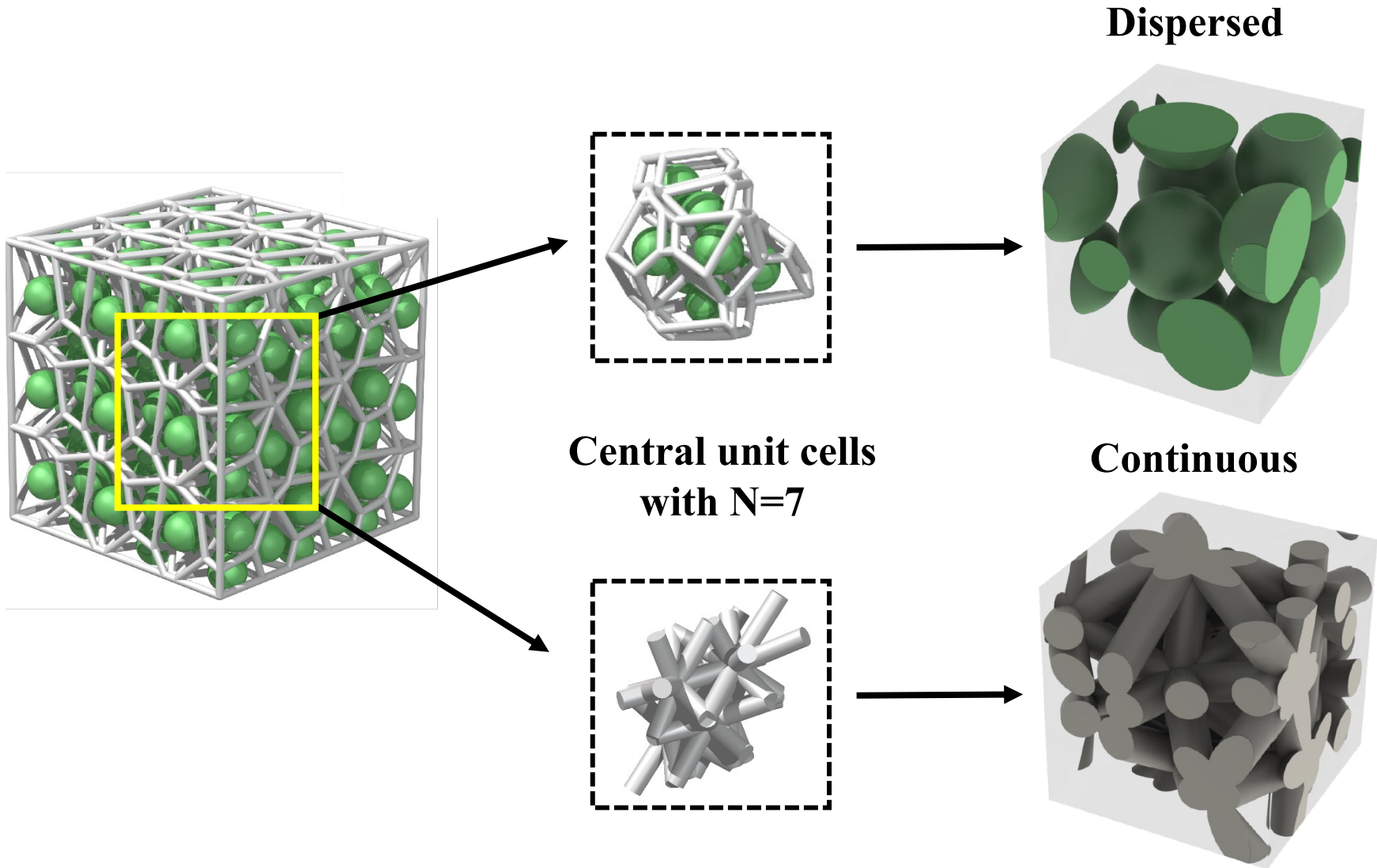
- Random packing of monodispersed spheres in periodic boundary conditions [\[6,7\]](#)

Random spatial points + tessellations



- Identification of the neighbors via Voronoi tessellations^[8]
- By connecting with the neighbors → continuous, disordered microstructures available

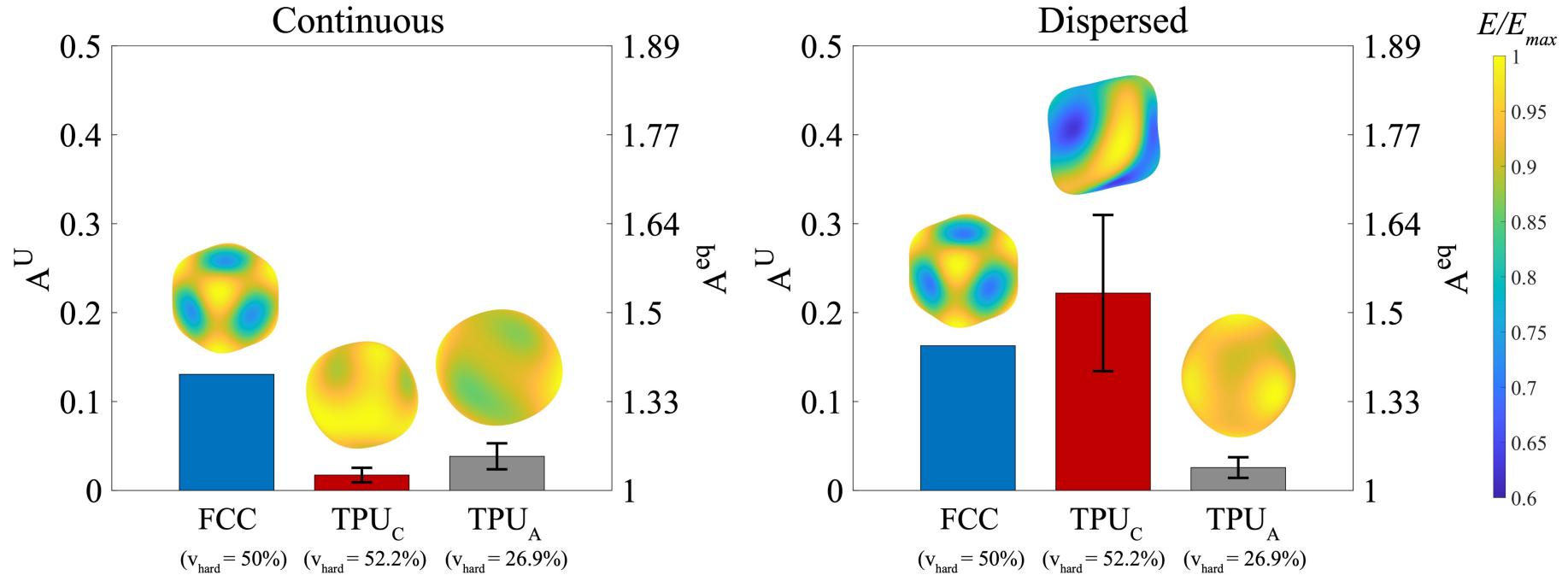
Proposed microstructures: Dispersed vs. continuous



- Only hard domains shown; we constructed two-phase materials

Identification of the N for RVEs

- Elastic anisotropy of both continuous and dispersed morphologies with N=7

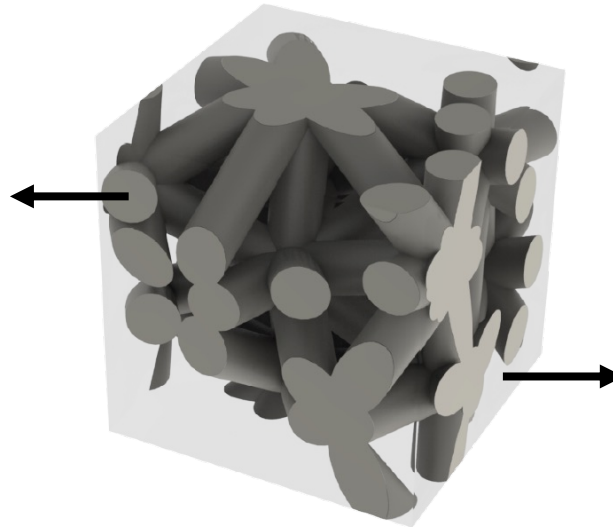
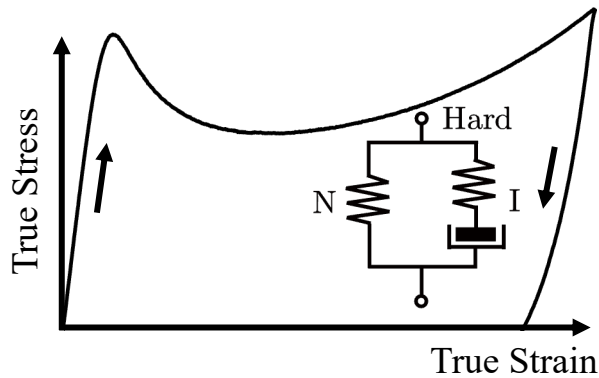


- Universal anisotropy index [\[9,10\]](#)

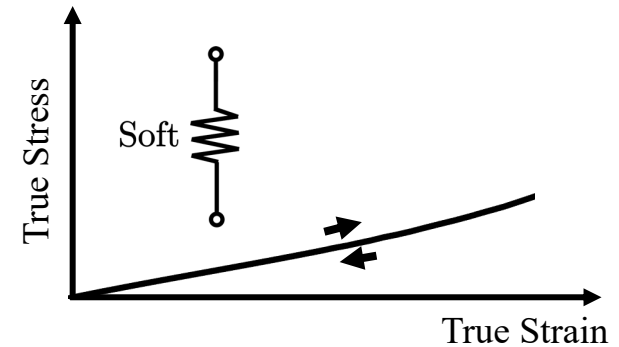
$$A^U = \mathbf{C}^V : \mathbf{S}^R - 6 = 5 \frac{G^V}{G^R} + \frac{K^V}{K^R} - 6 \geq 0 \quad (\text{Isotropic} : A^U = 0)$$

Constitutive behavior of hard and soft domains

Hard: Thermoplastic behavior



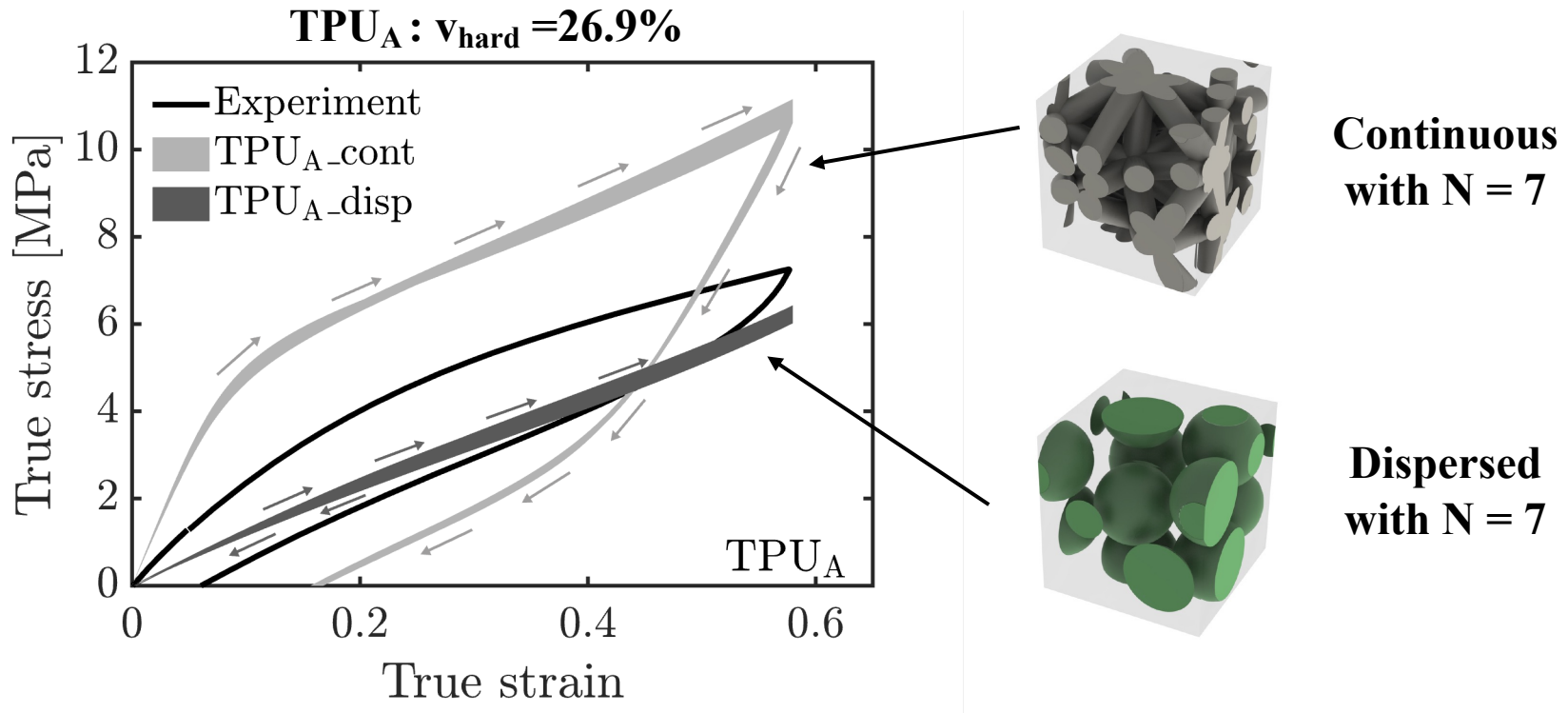
Soft: Elastomeric behavior



- High initial stiffness
- Energy dissipation
- Residual strain

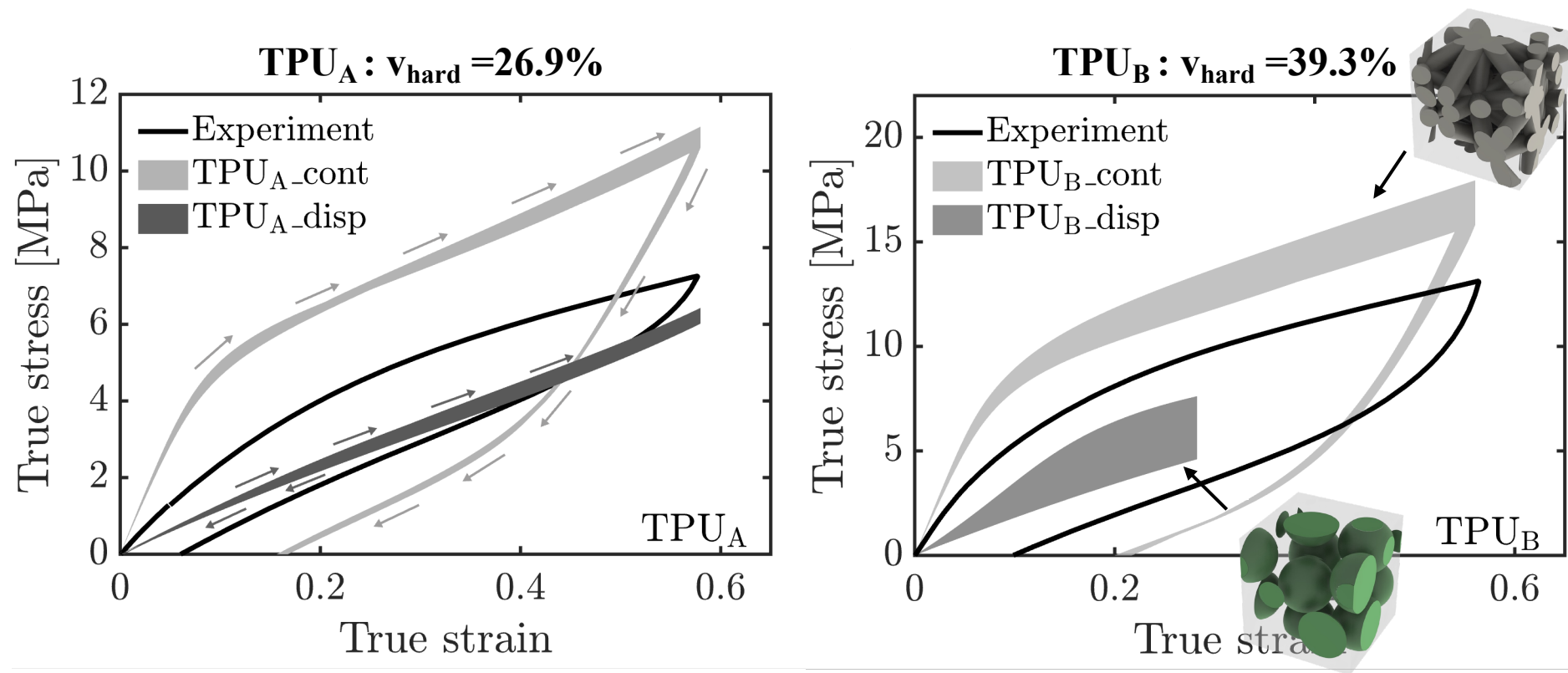
- Rubbery-like behavior
- Compliance
- Resilience

Dispersed vs. continuous: Role of connectivity



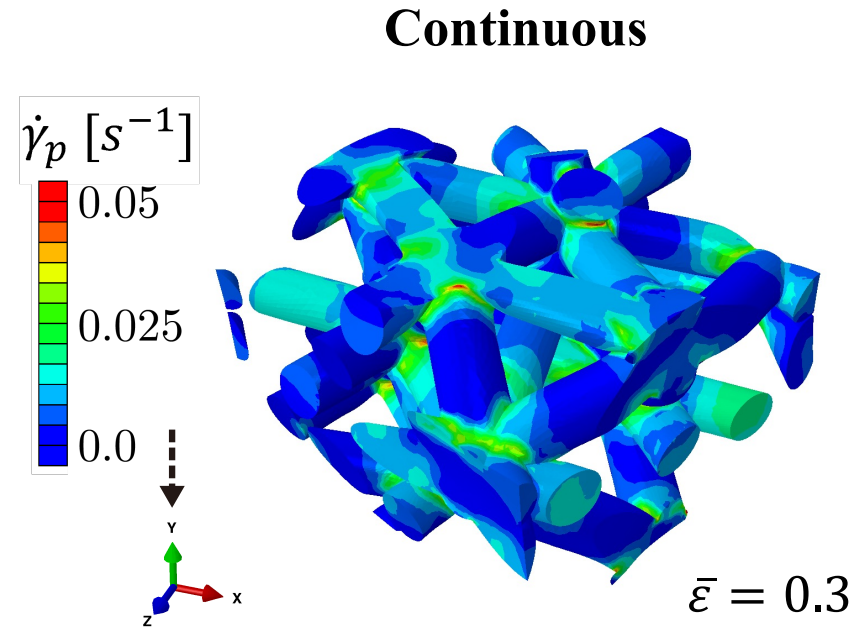
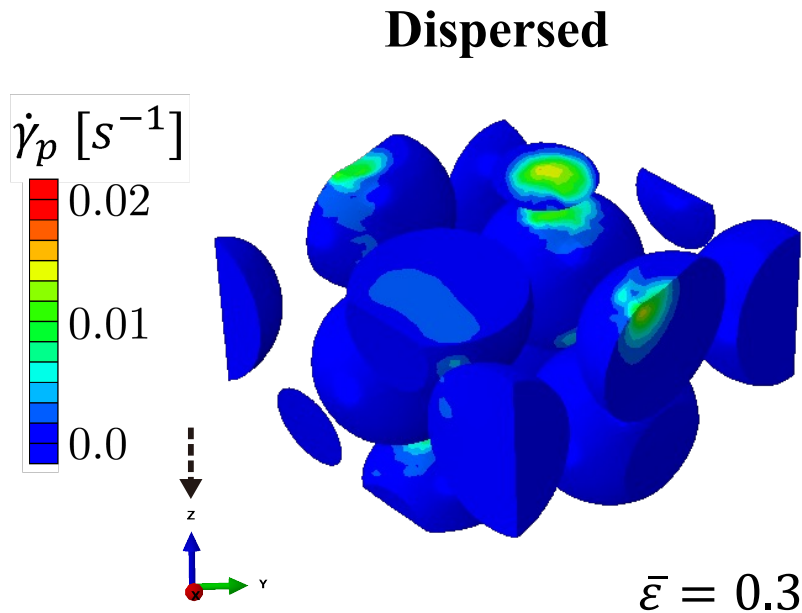
- Greater stress response, stiffer initial modulus, significant energy dissipation in the RVE with continuous hard domain [\[11,12\]](#)
- Numerical simulation results with five statistical realizations

Dispersed vs. continuous: Role of connectivity



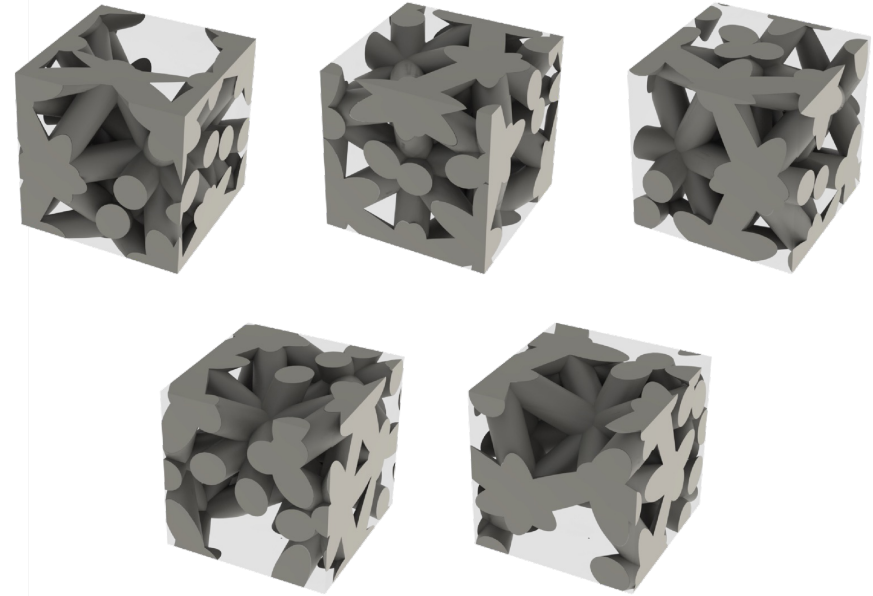
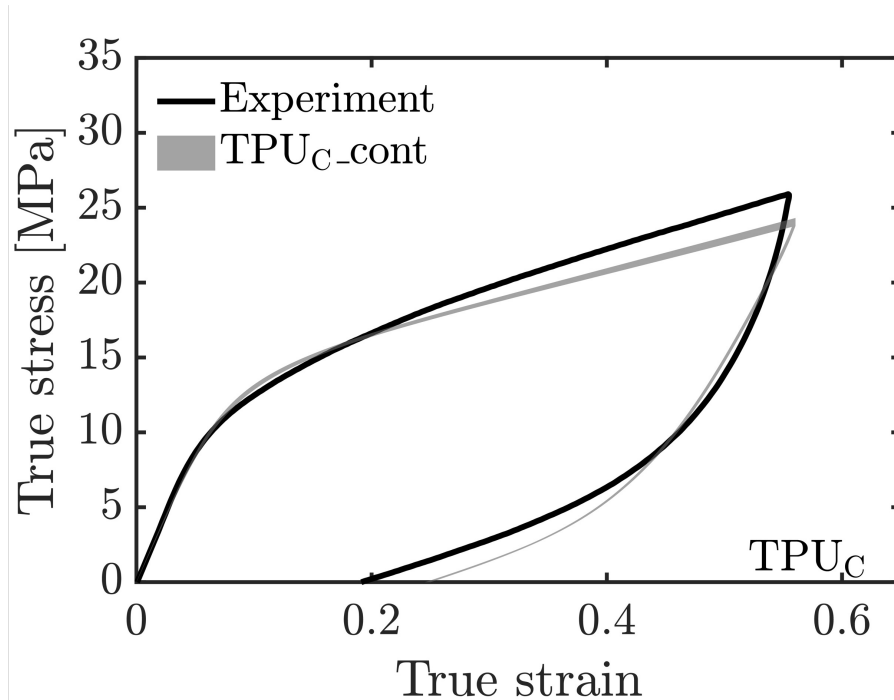
- In case of TPU_B → closer to the stress-strain response with continuous hard domain
- TPU_B (higher volume fraction; **39.3%**) is likely to possess more “connected” domains

Dispersed vs. continuous: Role of connectivity



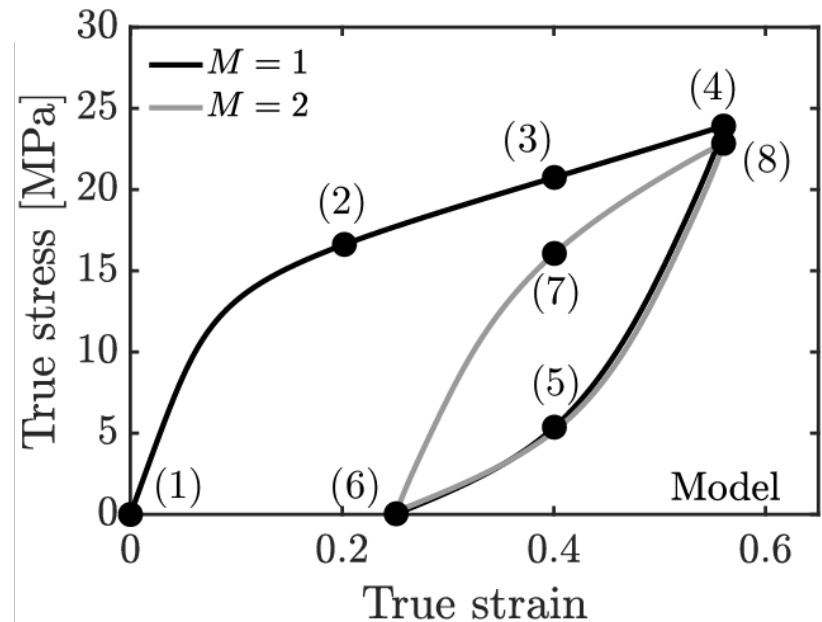
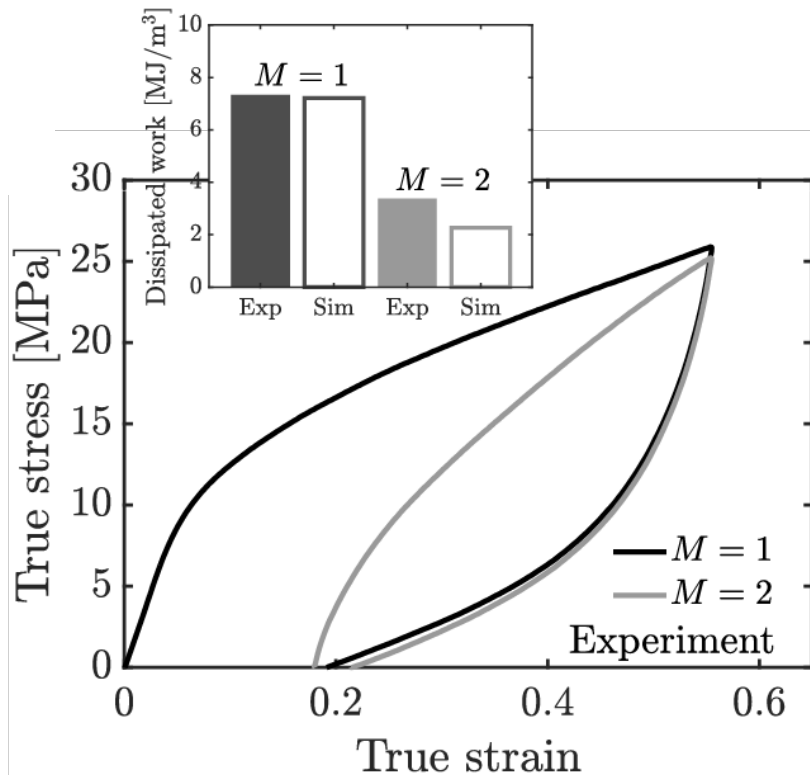
- Contours of plastic flow rates in dispersed and continuous RVEs of TPU_B ($v_{\text{hard}} = 39.3\%$)
- **Plastic flow** developed throughout the hard ligament, which results in the **stress-rollover** in the RVEs with **continuous hard domain**

Dispersed vs. continuous: Role of connectivity



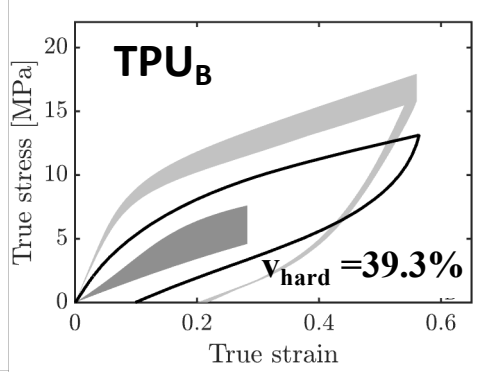
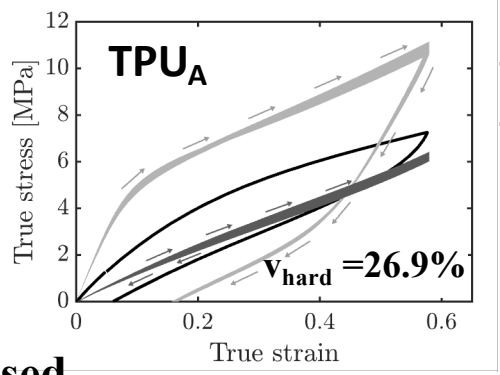
- Micromechanical model with **continuous hard domain** nicely captured the main features of TPU_C with highest volume fraction ($v_{\text{hard}} = 52.2\%$)

Cyclic loading behavior

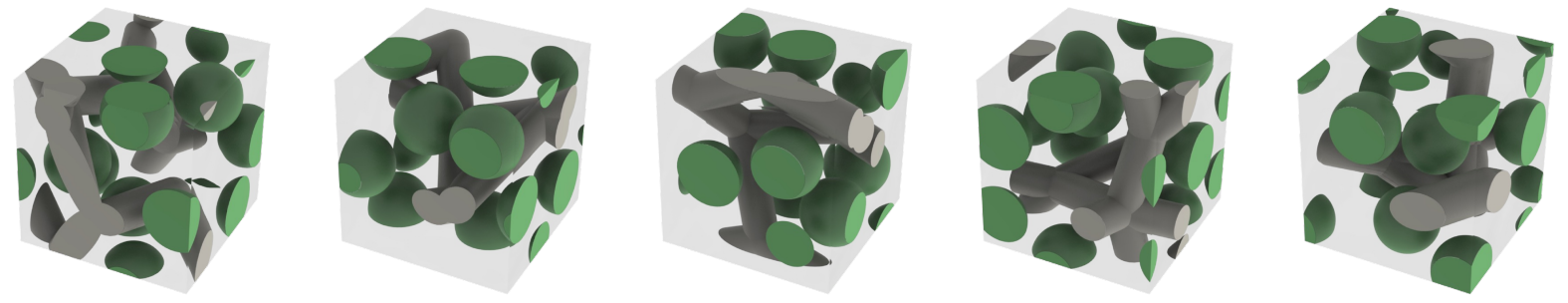


- Stretch-induced softening (Mullins' effect) was clearly manifested in the second cycle and was nicely captured by the micromechanical model [\[13,14\]](#)

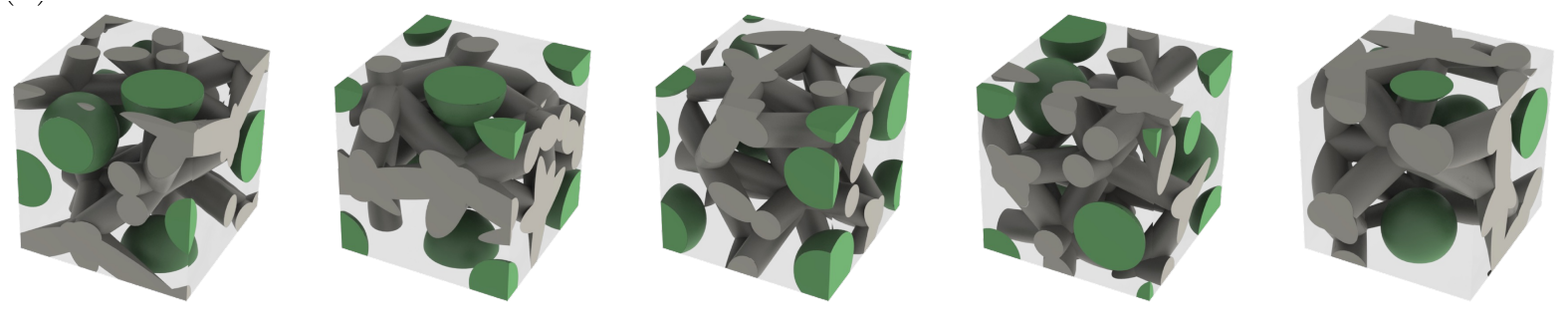
“Mixed” RVEs



(1) TPU_A: 40% continuous / 60% dispersed



(2) TPU_B: 70% continuous / 30% dispersed

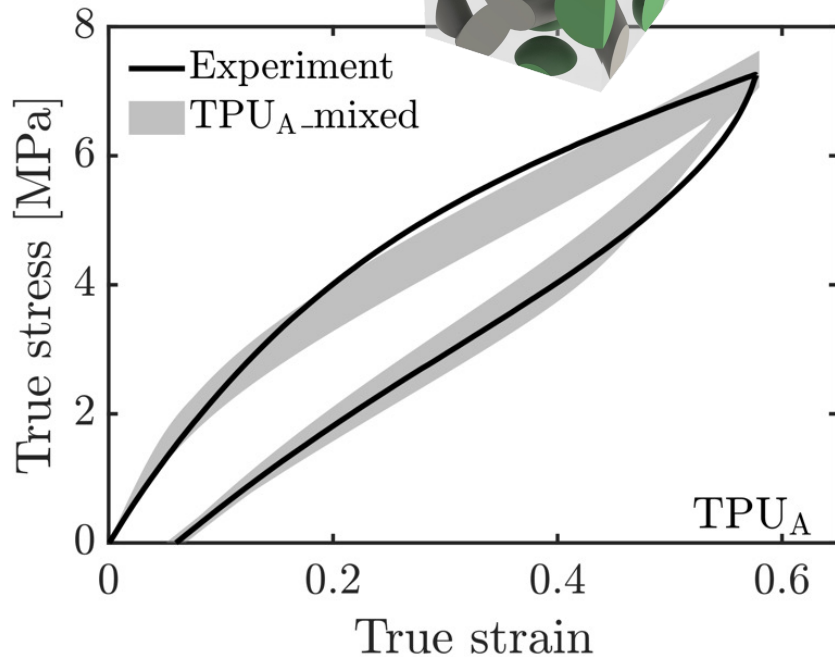
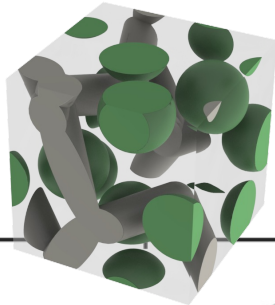


- Voronoi points $N=10$

“Mixed” RVEs

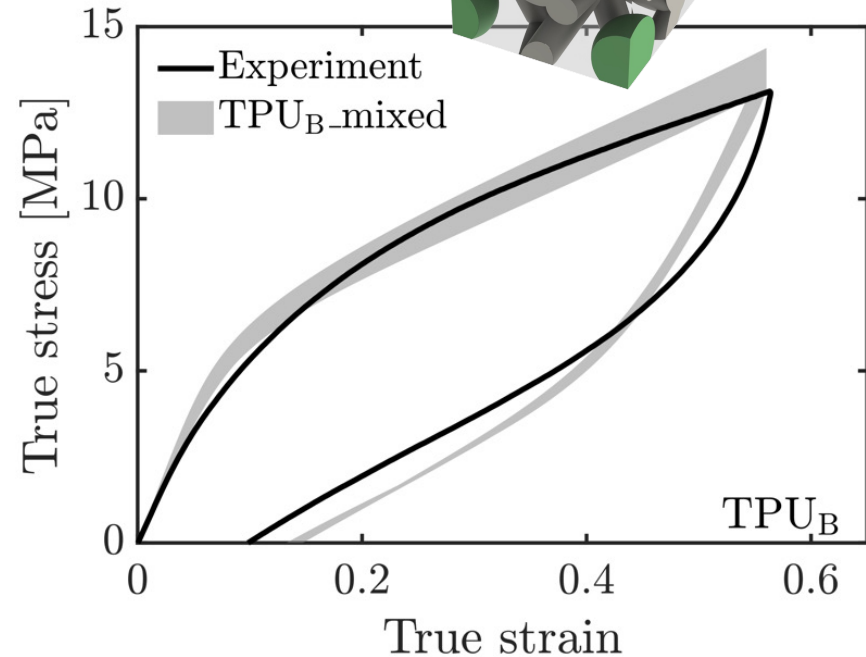
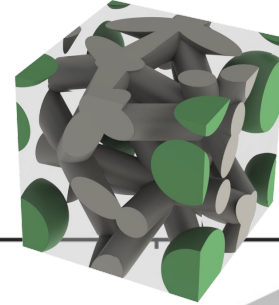
$v_{\text{hard}} = 26.9\%$

40%/60%



$v_{\text{hard}} = 39.3\%$

70%/30%



- Nicely captured the major features of the experimentally measured stress-strain response

Conclusion and Future works

- Micromechanical modeling of “**two-phase**” elastomers with two different disordered morphologies: (1) **dispersed** and (2) **continuous hard domains**
 - **Connectivity** of hard domains impacts key elastic/inelastic features under cyclic loading
 - Newly constructed **mixed RVEs** → co-existing dispersed and continuous morphologies
 - Useful tool for micromechanical analysis of “**two-phase**” **materials with random microstructures**
- Design of topological features for tailoring macroscopic mechanical properties^[11,12]
- Furthermore, explore the fracture behavior in a variety of elastomeric materials^[15-18]

Acknowledgement

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